


## GUIDE TO OXY-ACET. CUTTING PRESSURES

THICKNESS OF METAL - mm	STYLE 802 TIP NO.	OXYGEN PRESS. - PSI.	OXYGEN PRESS. - PSI.	ACELYIENE PRESS. - PSI.	ACETYLENE FLOW - CFH
6.4	0	30	45	3	9
9.5	1	30	75	3	12
12.7	1	40	85	3	12
19.0	2	40	120	3	13.5
25.4	2	50	140	3	13.5
38.1	3	50	180	3	16
50.8	4	50	225	3	16
76.2	5	50	290	3	20
101.6	5	60	330	3	20
127	6	50	360	3	27

REVISIONS	DATE	DESCRIPTION	BY

  
**Manitoba**  
 Infrastructure and  
 Transportation  
 TRAFFIC ENGINEERING

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